



## Introducing New profile in Bimetal Bandsaw for Forging industries

### BIPICO FORGECUT

**Specially designed tooth geometry with Distinctive setting pattern & Unique shallow gullet for cutting Forging material & Hard material**

#### **BIPICO GOLD M42 FORGECUT**

Sr. No	Size in MM	TPI
1	67 x 1.60	0.75 /1
2	67 x 1.60	1/1.3

Cutting application : Structural steel, Deep drawing steel, Machine steel, Spring steel, Medium alloy steel, Nitriding steel, Stainless steel, Die steel

#### **BIPICO PLATINUM M51 FORGECUT**

Sr. No	Size in MM	TPI
1	67 x 1.60	0.75 /1
2	67 x 1.60	1/1.3

Cutting application : Stainless Steel, Deep drawing steel, Machining steel, Quenched & Tempered steel, Case hardened steel, High alloy steel, High speed steel, Cast Iron steel, Die steel

#### **Overview :**

Designed with positive rake angle having unique shallow gullet for smooth material cutting.

#### **Features & Advantages :**

Faster material removal  
Cutting for forged material in bigger section  
Smooth cutting without noise & vibrations  
All resulting in increased blade life

#### **Tooth selection guideline :**

<b>FOR SQUARE / RECTANGULAR &amp; ROUND BAR</b>		
Width in MM	400 to 800mm	800 to 1500mm
TPI	1 / 1.3	0.75 / 1